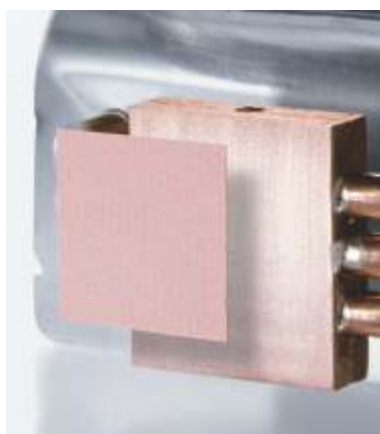


## Keratherm® - red Standard Films

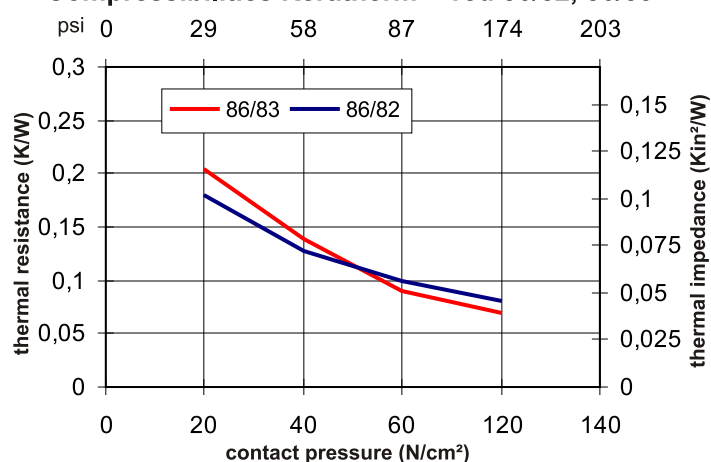
### Applications:

- "High End" solutions
- Controll boards
- BGA applications
- Hard-disc-drives



| Properties                           | Unit                            | 86/81                | 86/82<br>with fibre glass | 86/83<br>with fibre glass |
|--------------------------------------|---------------------------------|----------------------|---------------------------|---------------------------|
| Colour                               |                                 | red/brown            | red                       | red                       |
| <b>Thermal properties</b>            |                                 |                      |                           |                           |
| Thermal resistance $R_{th}$          | K/W                             | 0.10                 | 0.09                      | 0.07                      |
| Thermal impedance $R_{ti}$           | $^{\circ}\text{Cmm}^2/\text{W}$ | 39                   | 35                        | 31,2                      |
|                                      | $\text{Kin}^2/\text{W}$         | 0.07                 | 0.05                      | 0.04                      |
| Thermal conductivity $\lambda$       | W/mK                            | 5.5                  | 6.5                       | 8.0                       |
| <b>Electrical properties</b>         |                                 |                      |                           |                           |
| Breakdown voltage $U_{d; ac}$        | kV                              | 1.0                  | 1.0                       | 1.0                       |
| Dielectric breakdown $E_{d; ac}$     | kV/mm                           | 4.0                  | 4.0                       | 4.0                       |
| Volume resistivity                   | $\Omega\text{m}$                | $2.0 \times 10^{14}$ | $2.0 \times 10^{14}$      | $5.9 \times 10^{15}$      |
| Dielectric loss factor $\tan \delta$ | 1                               | $1.9 \times 10^{-3}$ | $1.4 \times 10^{-3}$      | $3.0 \times 10^{-2}$      |
| Dielectric constant $\epsilon_r$     | 1                               | 2.3                  | 2.4                       | 1.83                      |
| <b>Mechanical properties</b>         |                                 |                      |                           |                           |
| Measured thickness (+/-10%)          | mm                              | 0.200                | 0.250                     | 0.250                     |
| Hardness                             | Shore A                         | 25 - 35              | 60 - 70                   | 50 - 60                   |
| Tensile strength                     | N/mm <sup>2</sup>               | 0.6                  | 20                        | 10                        |
| Elongation                           | %                               | 20                   | 2                         | 2                         |
| <b>Physical properties</b>           |                                 |                      |                           |                           |
| Application temperature              | $^{\circ}\text{C}$              | -40 to +200          |                           |                           |
| Density                              | g/cm <sup>3</sup>               | 1.36                 | 1.23                      | 1.10                      |
| Flame rating                         | UL                              | -                    | 94-V0                     | -                         |
| Possible thickness*                  | mm                              | 0,200                | 0.25 – 0.5                | 0.25 – 0.5                |

### Compressibilities Keratherm® - red 86/82, 86/83



This film is especially suitable for high-power applications. It has excellent thermal and electrical properties. Thanks to its good performance, the Keratherm red can be used reliably in densely packed electronic applications.

### Options for Keratherm® -red

| Type    | Film structure                            | Overall thickness<br>mm | TML<br>Ma.-% | Tensile strength<br>N/mm <sup>2</sup> | Thermal resistance |                     |
|---------|---|-------------------------|--------------|---------------------------------------|--------------------|---------------------|
|         |   |                         |              |                                       | K/W                | Kin <sup>2</sup> /W |
| 86/82lb | 86/82 with fibre glass<br>as low bleeding | 0.250                   | < 0.29       | 10                                    | 0.14               | 0.09                |